

RUST PREVENTIVES

Rust Preventive Products Summary

Product	Product Type	Metal to be Protected	Relative Rust Protection	Type of Film	Method of Application	Concentration	Removal/Parts Cleaning	Special Features	Other Considerations
WATER BASE RUST PREVENTIVES									
ECO-KOR® 430	Synthetic	Ferrous and Non-Ferrous*	Short to Medium Term	Dry Film	Spray or Dip	5-10%	None Required	Non-Staining	Parts must be dry before packaging
ECO-KOR® 450	Synthetic	Ferrous and Non-Ferrous*	Short to Medium Term	Dry Film	Spray or Dip	5-10%	None Required	Non-staining	Parts must be dry before packaging
OIL AND SOLVENT BASE RUST PREVENTIVES									
UNICOAT 613D	Solvent Base	Ferrous and Non-Ferrous*	Medium Term	Light Film	Spray or Dip	As Received	Alkaline Cleaner	Water Displacing Non-staining	Light self-healing film Safe for black-oxide
UNICOAT 617G	Solvent Base	Ferrous and Non-Ferrous*	Medium Term	Light Film	Spray or Dip	As Received	Alkaline Cleaner	Water Displacing	Light to moderate film left on parts
UNICOAT 619	Oil Base	Ferrous and Non-Ferrous*	Long Term	Soft Oily	Spray Dip, Brush or Roll	As Received	Alkaline Cleaner	Fingerprint neutralizing Non-staining	Moderate to heavy film left on parts
UNICOAT 623	Solvent Base	Ferrous and Non-Ferrous*	Medium Term	Soft Waxy	Spray or Dip	As Received	Alkaline Cleaner	Water Displacing	Light film left on parts
UNICOAT 627	Oil Base	Ferrous and Non-Ferrous*	Medium Term	Oily	Spray or Dip	As Received	Alkaline Cleaner	Fingerprint neutralizing Water displacing Non-staining	Light to moderate film left on parts
UNICOAT 627J	Oil and Solvent Base 50/50	Ferrous and Non-Ferrous*	Medium Term	Light Oil	Spray or Dip	As Received	Alkaline Cleaner	Fingerprint neutralizing Water displacing Non-staining	Light film left on parts
UNICOAT 637	Solvent Base	Ferrous and Non-Ferrous*	Medium to Long Term	Soft Waxy	Spray or Dip	As Received	Alkaline Cleaner	Water Displacing	Light self-healing film
UNICOAT 685	Solvent Base	Ferrous and Non-Ferrous* (incl. galv.)	Medium Term	Light Oil	Spray or Dip	As Received	Alkaline Cleaner	Fingerprint neutralizing Water displacing Non-staining	Light film left on parts Designed for galvanized metal
UNICOAT 703	Solvent Base	Ferrous and Non-Ferrous*	Medium Term	Light Film	Spray or Dip	As Received	Alkaline Cleaner	Water Displacing	Fingerprint Neutralizing
UNICOAT 704	Oil Base	Ferrous and Non-Ferrous*	Medium to Long Term	Soft Oily Film	Spray or Dip	As Received	Alkaline Cleaner	Water Displacing	Fingerprint Neutralizing

*Non-ferrous metals do not include magnesium and other highly active metals.

NOTE: Length of corrosion protection will vary depending upon actual operating and storage conditions.

This is especially true of the water based products since they are the most susceptible to the effects of condensation.